

STREAMLINE INTERNAL THROTTLE FOR VICTORY INSTALLATION

- 1 :REMOVE EXISTING THROTTLE. REMOVE TANK EXPOSING THROTTLE CABLES**
- 2 :CUT 4.75" OFF THROTTLE SIDE OF HANDLEBAR**
- 3 :DISASSEMBLE INTERNAL THROTTLE a) REMOVE SMALL CLIP AT THE END OF THE NEEDLE BEARING SHAFT b) REMOVE TWO BEARING SCREWS FROM HELIX OUTER HOUSING WITH 5 /64 ALLEN KEY c) SLIDE OFF OUTER HOUSING d) UNSCREW NEEDLEBEARING SHAFT FROM INTERNAL HOUSING WITH ½" WRENCH e) LOOSEN WEDGE WITH 1 /4 ALLEN**
- 4 :PLACE INNER HOUSING INTO CUT SIDE OF HANDLEBAR LEAVING 1/16" BEFORE SCRIBED LINE AND TIGHTED WEDGE WITH 1 /4 ALLEN**
- 5 :FULLY LOOSEN CABLE ADJUSTMENT AT THE "PULL" CABLE ON THROTTLE BODY**
- 6 :REMOVE RETURN CABLE FROM THROTTLE BODY COMPLETELY**
- 7 :CUT OFF BARREL ON BAR END OF REMAINING CABLE AS CLOSE TO BARREL AS POSSIBLE (You will need to trim cable casing and final cable length accordingly to your handlebar application)**
- 8 :ROUTE CABLE THROUGH HANDLEBARS AND INTO INNER HOUSING UNTIL CABLE CASING BUTTS UP TO INNER HOUSING (note : CABLE WILL FEED ITSELF THROUGH INNER HOUSING QUITE EASILY DUE TO THE INVERTED CONE ON END OF WEDGE)**
- 9 :TIGHTEN CABLE PULL WITH 3 /32 ALLEN (note : TIGHTEN CABLE PULL AS CLOSE TO INNER END OF SLOT AS POSSIBLE TO ALLOW FOR PROPER CABLE ADJUSTMENT LATER)**
- 10 :VERIFY CABLE RETURN SPRING IS ON END OF CABLE PULL**
- 11 :PLACE NEEDLE BEARING SHAFT ONTO INNER HOUSING AND TIGHTEN WITH ½" WRENCH**
- 12 :SLIDE OUTER HOUSING OVER INNER HOUSING**
- 13 :THREAD BEARING SCREWS ONTO CABLE PULL WITH 5 /64 ALLEN IN TURN MOUNTING OUTER HELIX HOUSING**
- 14 :REPLACE SMALL C-CLIP ON END OF NEEDLE BEARING SHAFT**
- 15 :ADJUST CABLE AT THROTTLE BODY**
- 16 :REPLACE TANK**
- 17 :INSTALL GRIPS AND RIDE SAFELY ☺**